

# JCM

## **JCM 136 Heavy Duty All Stainless Steel Repair Clamp**

### **JCM 136 Heavy Duty All Stainless Repair Clamp**

All heavy duty repair clamps shall have a minimum material standard of 14 gauge certifiable prime 304 stainless steel construction. Clamps shall have a triangular lug design with bolts on 3" centers. Bolts shall be the pass-through, replaceable type to avoid alignment problems and allow tightening from either side of the pipe. Bolts shall not be integrally welded to the sleeve. Bolts shall be minimum 5/8" 304 stainless steel track head type furnished with permanently lubricated heavy hex nuts and stainless steel washers. The full circumferential gasket shall be molded of synthetic rubber compounded for use with water salt solutions, mild acids, bases and sewage. The gasket shall have a gridded surface, be a full 1/4" thick with 304 stainless steel bridge plates molded flush into the gasket. Clamps shall be fully passivated to insure corrosion resistance. Heavy duty clamps shall be JCM 136 All Stainless Steel Heavy Duty Repair Clamp or approved equal.

JCM 130 Series All Stainless Universal Clamp Couplings are ANSI/NSF Standard 61 Certified.

**JCM Industries, Inc.  
P. O. Box 1220  
Nash, Texas 75569-1220**

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## JCM 136 Heavy Duty All Stainless Steel Repair Clamp Material Specifications

### JCM 136 Heavy Duty All Stainless Repair Clamp

**Body:** Stainless Steel 18-8 Type 304

**Lugs:** Stainless Steel 18-8 Type 304

**Bolts, Nuts and Washers:** Stainless Steel 18-8 Type 304

**Gasket:** The full circumferential gasket shall be molded of synthetic rubber compounded for use with water salt solutions, mild acids, bases and sewage. The gasket shall have a gridded surface, be a full 1/4" thick with 304 stainless steel bridge plates molded flush into the gasket

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