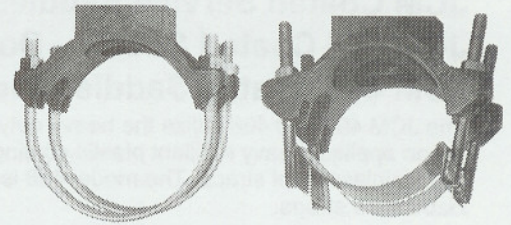


**JCM Service Saddles - Double Strap**  
**JCM 402 Double Strap Service Saddle**  
**JCM 404 Service Saddle with Double Stainless Steel Straps**



The JCM 402 and 404 utilize the heavy duty double strap saddle body with corrosion resistant shop coat primer. The 402 is furnished with two electro galvanized straps sizes 2" -12", on sizes 15.20 and larger, the 402 incorporates two fabricated, wide electro galvanized steel straps. The 404 is furnished with two wide stainless steel straps.

| NOM. PIPE SIZE (IN.) | PIPE O.D. RANGE (IN.) | WT. EA. LBS. | CTN. QTY. | JCM 402 SERVICE SADDLE                            |                      |                                       | JCM 404 SERVICE SADDLE                   |                      |                                       |
|----------------------|-----------------------|--------------|-----------|---|----------------------|---------------------------------------|--|----------------------|---------------------------------------|
|                      |                       |              |           | BASE CATALOG NUMBER<br>402-R<br>X<br>ADD TAP CODE | 3/4" & 1" PRICE EACH | 1-1/4", 1-1/2", 2", 2-1/2" PRICE EACH | BASE CATALOG NUMBER<br>X<br>ADD TAP CODE | 3/4" & 1" PRICE EACH | 1-1/4", 1-1/2", 2", 2-1/2" PRICE EACH |
| 2                    | 2.35 - 2.63           | 4            | 6         | *402-0238 X --                                    | \$ 27.50             | N/A                                   | *404-0238 X --                           | \$ 59.50             | N/A                                   |
| 2-1/2                | 2.70 - 3.13           | 5            | 6         | *402-0288 X --                                    | 29.90                | N/A                                   | *404-0288 X --                           | 60.50                | N/A                                   |
| 3                    | 3.25 - 3.50           | 7            | 6         | **402-0350 X --                                   | 32.40                | \$ 44.10                              | **404-0350 X --                          | 64.50                | \$ 73.80                              |
| 3 - 4                | 3.80 - 4.13           | 7            | 6         | **402-0413 X --                                   | 35.50                | 46.10                                 | **404-0413 X --                          | 65.40                | 77.00                                 |
| 4                    | 4.25 - 4.50           | 10           | 4         | 402-0450 X --                                     | 35.50                | 46.10                                 | 404-0450 X --                            | 65.40                | 77.00                                 |
| 4                    | 4.50 - 4.80           | 10           | 4         | 402-0480 X --                                     | 39.20                | 50.10                                 | 404-0480 X --                            | 65.90                | 78.30                                 |
| 4                    | 4.74 - 5.45           | 10           | 4         | 402-0545 X --                                     | 39.20                | 50.10                                 | 404-0545 X --                            | 65.90                | 78.30                                 |
| 5                    | 5.50 - 5.56           | 10           | 4         | 402-0556 X --                                     | N/A                  | N/A                                   | 404-0556 X --                            | 74.30                | 83.00                                 |
| 6                    | 6.50 - 6.63           | 10           | 4         | 402-0663 X --                                     | 41.00                | 52.10                                 | 404-0663 X --                            | 73.70                | 82.10                                 |
| 6                    | 6.63 - 6.90           | 10           | 4         | 402-0690 X --                                     | 46.70                | 58.30                                 | 404-0690 X --                            | 73.90                | 83.80                                 |
| 6                    | 6.84 - 7.60           | 10           | 4         | 402-0745 X --                                     | 46.70                | 58.30                                 | 404-0745 X --                            | 73.90                | 83.80                                 |
| 8                    | 8.50 - 8.63           | 12           | 4         | 402-0863 X --                                     | 47.80                | 62.50                                 | 404-0863 X --                            | 92.60                | 104.20                                |
| 8                    | 8.63 - 9.05           | 13           | 4         | 402-0905 X --                                     | 51.30                | 64.30                                 | 404-0905 X --                            | 94.40                | 104.20                                |
| 8                    | 8.99 - 9.79           | 13           | 4         | 402-0963 X --                                     | 51.30                | 64.30                                 | 404-0963 X --                            | 94.40                | 104.20                                |
| 10                   | 10.60 - 10.75         | 14           | 3         | 402-1075 X --                                     | 68.40                | 83.30                                 | 404-1075 X --                            | 110.80               | 125.30                                |
| 10                   | 10.75 - 11.10         | 14           | 3         | 402-1110 X --                                     | 68.40                | 83.30                                 | 404-1110 X --                            | 110.80               | 125.30                                |
| 10                   | 11.10 - 11.40         | 14           | 3         | 402-1140 X --                                     | 68.40                | 83.30                                 | 404-1140 X --                            | 110.80               | 125.30                                |
| 10                   | 11.00 - 12.25         | 14           | 3         | 402-1225 X --                                     | 68.40                | 83.30                                 | 404-1225 X --                            | 110.80               | 125.30                                |
| 12                   | 12.75 - 13.20         | 16           | 3         | 402-1320 X --                                     | 79.80                | 101.60                                | 404-1320 X --                            | 129.70               | 142.30                                |
| 12                   | 12.75 - 13.50         | 16           | 3         | 402-1350 X --                                     | 79.80                | 101.60                                | 404-1350 X --                            | 129.70               | 142.30                                |
| 12                   | 13.10 - 14.38         | 16           | 2         | 402-1426 X --                                     | 79.80                | 101.60                                | 404-1426 X --                            | 129.70               | 142.30                                |
| 12 - 14              | 14.00 - 15.20         | 15           | 1         | 402-1520 X --                                     | 108.40               | 130.20                                | 404-1520 X --                            | 155.00               | 156.40                                |
| 14                   | C-905 15.30           | 15           | 1         | 402-1530 X --                                     | 114.70               | 139.50                                | 404-1530 X --                            | 173.20               | 174.60                                |
| 14 - 16              | 15.20 - 16.60         | 15           | 1         | 402-1660 X --                                     | 114.70               | 139.50                                | 404-1660 X --                            | 173.20               | 174.60                                |
| 16                   | C-905 17.40           | 16           | 1         | 402-1740 X --                                     | 124.60               | 154.70                                | 404-1740 X --                            | 175.90               | 177.30                                |
| 16 - 18              | 17.30 - 18.88         | 16           | 1         | 402-1888 X --                                     | 124.60               | 154.70                                | 404-1888 X --                            | 175.90               | 177.30                                |
| 18                   | C-905 19.50           | 18           | 1         | 402-1950 X --                                     | 149.70               | 172.10                                | 404-1950 X --                            | 230.20               | 233.20                                |
| 18 - 20              | 19.00 - 20.50         | 18           | 1         | 402-2050 X --                                     | 149.70               | 172.10                                | 404-2050 X --                            | 230.20               | 233.20                                |
| 18 - 20              | 20.50 - 21.50         | 18           | 1         | 402-2125 X --                                     | 149.70               | 172.10                                | 404-2125 X --                            | 230.20               | 233.20                                |
| 20                   | C-905 21.60           | 20           | 1         | 402-2160 X --                                     | 157.30               | 183.30                                | 404-2160 X --                            | 237.60               | 240.80                                |
| 20                   | 21.35 - 22.60         | 20           | 1         | 402-2260 X --                                     | 157.30               | 183.30                                | 404-2260 X --                            | 237.60               | 240.80                                |
| 20                   | 22.50 - 23.70         | 20           | 1         | 402-2370 X --                                     | 157.30               | 183.30                                | 404-2370 X --                            | 237.60               | 240.80                                |
| 24                   | 23.75 - 25.25         | 20           | 1         | 402-2525 X --                                     | 165.30               | 191.10                                | 404-2525 X --                            | 270.00               | 272.70                                |
| 24                   | C-905 25.80           | 20           | 1         | 402-2580 X --                                     | 165.30               | 191.10                                | 404-2580 X --                            | 270.00               | 272.70                                |
| 24                   | 25.50 - 26.50         | 20           | 1         | 402-2650 X --                                     | 165.30               | 191.10                                | 404-2650 X --                            | 270.00               | 272.70                                |

\*Outlets Not available in 1-1/4", 1-1/2", 2" or 2-1/2"

\*\*Outlets Not available in 2" CC or 2-1/2" IP

| OUTLET SIZES | TAP CODES IP | TAP CODES CC |
|--------------|--------------|--------------|
| 1/2"         | 04           | --           |
| 3/4"         | 06           | 07           |
| 1"           | 08           | 09           |
| 1-1/4"       | 10           | 11           |
| 1-1/2"       | 12           | 13           |
| 2"           | 14           | 15           |
| 2-1/2"       | 16           | --           |

**How To Order**

1. Determine O.D. of pipe, outlet size and thread type.
2. Select desired saddle type and tap order code.
3. Look under saddle listing to determine order number. Add tap code after base catalog number.

**EXAMPLE:** For 6" C.I. Pipe with O.D. of 6.90 with 1" IP thread, order: 402-0745 x 08IP.

For stainless steel straps, order: 404-0745 x08IP