

## JCM 422 Tapping Sleeves for PVC Pipe and Steel Pipe Flanged Outlet

TYPE AND CLASS OF PIPE	NOM. PIPE SIZE (IN.)	O.D. RANGE (IN.)	CATALOG NUMBER	ADD OUTLET SIZE	PRICE EACH GALVANIZED BOLTS	PRICE EACH STAINLESS STEEL 304 BOLTS	APPR. WT. EACH (LBS.)	
<b>PVC PIPE</b> IPS SIZED SDR 26, 21 SCH. 40 CLASS 200, CLASS 160	3	3.50	422-0350	x 3	P.O.A.	P.O.A.	18	
	4	4.50	422-0450	x 3	\$ 399.00	\$ 478.00	29	
				x 4	399.00	478.00	31	
	5	5.56	422-0556	x 3	463.00	560.00	32	
				x 4	463.00	560.00	33	
	<b>STEEL PIPE</b> IPS SIZES, SCHEDULE PIPE	6	6.63	422-0663	x 3	410.00	507.00	33
					x 4	410.00	507.00	35
					x 6	464.00	571.00	44
		8	8.63	422-0863	x 3	432.00	519.00	36
					x 4	432.00	519.00	38
x 6					475.00	579.00	49	
10	10.75	422-1075	x 8	601.00	729.00	64		
			x 3	441.00	576.00	90		
			x 4	441.00	576.00	92		
			x 6	480.00	624.00	96		
12	12.75	422-1275	x 8	608.00	782.00	125		
			x 10	792.00	1,018.00	168		
			x 3	464.00	623.00	98		
			x 4	464.00	623.00	100		
			x 6	506.00	663.00	104		
<b>C-900 PVC ONLY</b> AWWA C-900 ALL CLASSES	3	3.96	422-0396	x 8	645.00	845.00	140	
				x 10	892.00	1,124.00	176	
	4	4.80	422-0480	x 12	984.00	1,225.00	216	
				x 3	P.O.A.	P.O.A.	20	
	6	6.90	422-0690	x 3	\$ 399.00	\$ 478.00	33	
				x 4	399.00	478.00	35	
	8	9.05	422-0905	x 3	410.00	507.00	38	
				x 4	410.00	507.00	40	
				x 6	464.00	571.00	60	
	10	11.10	422-1110	x 3	432.00	519.00	43	
				x 4	432.00	519.00	45	
				x 6	475.00	579.00	56	
x 8				601.00	729.00	71		
12	13.20	422-1320	x 8	601.00	729.00	71		
			x 3	441.00	576.00	90		
			x 4	441.00	576.00	92		
			x 6	480.00	624.00	96		
			x 8	608.00	782.00	125		
12	13.20	422-1320	x 10	792.00	1,018.00	168		
			x 3	464.00	623.00	98		
			x 4	464.00	623.00	100		
			x 6	506.00	663.00	104		
12	13.20	422-1320	x 8	645.00	845.00	140		
			x 10	892.00	1,124.00	176		
12	13.20	422-1320	x 12	984.00	1,225.00	216		

422 Tapping Sleeves are furnished with test plugs unless otherwise specified.

422 Tapping Sleeves are furnished standard Fusion Epoxy Coated with Hot Dip Galvanized Low Alloy Bolts.

422 Tapping Sleeves require that a 1/2" undersized cutter be used.

### How To Order - JCM 422 Tapping Sleeves

1. Determine O.D. of pipe.

2. Select proper Sleeve O.D. range.

3. Specify catalog number and outlet size. For 422 Epoxy is standard. Add (SS) for Stainless Bolts.

EXAMPLE:

For PVC pipe with 08.63 O.D. with 6" outlet, order: 422-0863 x 6. For stainless steel bolts, add (SS).